



*Manufacturers and suppliers of quality  
coating systems and associated materials  
to the Floor Covering and Building Industries.*

## DURON SEAMLESS COATINGS SYSTEMS

FACT SHEET no. 4

### **DURON BASECOAT WATER-BASED EPOXY:**

**Mixing:** Please ensure DURON basecoat being a 2-part mix is mixed thoroughly with a low speed drill or mixer and stirrer, being careful not to aerate. Mix for at least 2 minutes until consistent viscosity is achieved.

**TINT (Where tinting is required)**

The tint pack is provided with the basecoat and should be mixed into the Part (A) side, prior to part (A) and part (B) being mixed together.

**Mixing Ratio:** 50% Part A to 50% Part B (Refer to TDS) ensure that everything is ready. Once the product has been mixed you only have a limited time to apply it before the product starts to harden, usually about 35 to 45 minutes working time only.

**Coverage Rate:** Approximately 1 litre of epoxy is enough to cover 5m<sup>2</sup>.

**Application:** Apply basecoat with a 10mm nap roller cover and paint brush for edges.

**Note:** This is the main coating that you will be broadcasting the DURON acrylic flake into, so ensure the product is wet enough to allow the DURON acrylic flake to stick. Always leave a wet line between you and the already cast flake area of approximately 200mm. We suggest mixing only a small amount of base coat epoxy at a time (e.g. 4 litre mixes). Please refer to technical data sheets for pot life and drying times as they depend on ambient temperatures.

**DISCLAIMER:**

The above information is given in good faith as a suggested guide in the preparation and use of Duron coating systems, no guarantee or warranty is expressed or implied. Any circumstances not covered by this guide should be referred to Duron Pty Ltd or its distributors for any particular attention required. There are however, many factors that may affect the outcome of individual projects using our products that are beyond our control. Duron Pty Ltd cannot be held responsible for poor climatic conditions, inadequate surface preparation, inadequate mixing, poor application techniques, non-compliance with curing times, improper thinning of coatings or any other variable beyond our control. No liability will be accepted by Duron Pty Ltd, our employees, distributors, representatives or agents, for any loss or damage, direct or indirect that may result from the use of information and/or suggestions as actual conditions for use that are beyond our control. All materials should be checked and tested for their suitability for prevailing conditions on all individual sites.